



ROLLED ANGLE GRAVITY ROLLER CONVEYOR

- Spring loaded rollers.
- Spray painted finish – blue 18-E-53.
- Welded 75mm x 50mm x 6mm angle framework.
- 1.5m and 3m standard track length.
- 300mm, 450mm and 600mm standard widths.
- Ideal for heavy duty applications.
- Stands - choice of 5 height adjustable ranges. Stands are ordered separately as required.



DESIGNING YOUR CONVEYOR

ROLLER PITCH

The load must be in contact with at least 3 rollers at all times. Loads without a rigid base should be supported on a flat tray. Maximum frame capacity should not exceed 1000kg over 1000mm track length.

60mm DIA ROLLER RATED AT 150 kg 1500mm TRACK LENGTH				
REF	Roller pitch mm	Roller width		
		300mm	450mm	600mm
HM2/1	75	£388.50	£461.58	£530.03
HM2/2	100	£343.18	£377.40	£431.98
HM2/3	150	£265.48	£294.15	£333.93

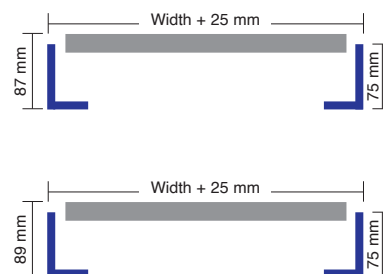
63mm DIA ROLLER RATED AT 250 kg 1500mm TRACK LENGTH				
REF	Roller pitch mm	Roller width		
		300mm	450mm	600mm
H2/1	75	£623.45	£735.38	£843.60
H2/2	100	£500.43	£584.60	£677.10
H2/3	150	£377.40	£441.23	£500.43

60mm DIA ROLLER RATED AT 150 kg 3000mm TRACK LENGTH				
REF	Roller pitch mm	Roller width		
		300mm	450mm	600mm
HM2/4	75	£777.00	£922.23	£1059.13
HM2/5	100	£686.35	£752.95	£863.03
HM2/6	150	£530.03	£588.30	£666.93

63mm DIA ROLLER RATED AT 250 kg 3000mm TRACK LENGTH				
REF	Roller pitch mm	Roller width		
		300mm	450mm	600mm
H2/4	75	£1247.83	£1470.75	£1687.20
H2/5	100	£1000.85	£1169.20	£1353.28
H2/6	150	£753.88	£882.45	£1000.85

STANDS

Heavy duty stands are manufactured from welded angle. The maximum distance between stands should not exceed 1500mm. The stands are ordered separately. Stands should always be positioned where tracks are joined. Each leg is fitted with a screw foot to give +/- 25mm adjustment. Please state conveyor width and actual stand height when ordering.



Stands to fit all tracks		
Height to underside of conveyor	REF	PRICE
Up to 305mm	FH1	£90.00
306mm – 420mm	FH2	£98.00
421mm – 640mm	FH3	£106.00
640mm – 920mm	FH4	£114.00
840mm – 1040mm	FH5	£123.00

ACCESSORIES:

- Ball Tables.
- Hinged Gates.
- Side Guides.
- End Stops.

Please telephone for details.